

10/564459  
[10191/4143]

IAP20 Rec'd REC'D 11 JAN 2006

DEVICE FOR DETERMINING AT LEAST ONE PARAMETER  
OF A MEDIUM FLOWING IN A CONDUIT

Background Information

The present invention relates to a device for determining at least one parameter of a medium flowing in a conduit, having the features as set forth in the preamble of independent claim 1.

A device of this type is known, for example, from German Patent Application DE 101 35 142 5 A1 and is used, for example, in the intake tract of an internal combustion engine to determine the air-mass flow passed through a conduit to the internal combustion engine. A portion of a sensor device provided with a bypass section is inserted into the conduit member through an insertion opening. The bypass section features a channel structure having an inlet region from which a measuring channel provided with a measuring element branches off. The inlet region further has a separation zone having at least one separation opening which opens into the conduit passage at at least one side wall of the bypass section. The separation zone is used to remove liquid and/or solid particles from the channel structure, thereby preventing them from entering the measuring channel and contaminating the measuring element provided therein.

10 The bypass section inserted in the conduit has edges which are formed by the front side facing the main flow direction and the side walls and which, in the known devices, form impingement edges where regions of detached flow are formed. These regions of detached flow can cause, on the one hand, high pressure losses and, on the other hand, unintentional flow pulsation, as a result of which pressure fluctuations are transmitted through the separation opening to the measuring channel branching off from the inlet region. The pressure 15 fluctuations in the measuring channel can significantly corrupt the output signal of the measuring element.

Summary of the Invention

The device of the present invention for determining at least one parameter of a medium flowing in a conduit, having the characterizing features of claim 1, has the advantage over the 25 related art that the regions of detached flow at the side walls of the bypass section are considerably reduced in size because the flow returns sooner into contact with the side wall provided with the separation opening, as viewed in the main flow direction, thereby reducing

pressure losses in the area of the side wall provided with the separation opening and preventing unwanted flow pulsations. The flow guide wall located behind the separation opening, as viewed in the main flow direction, requires only little additional manufacturing effort and can, for example, be economically injection-molded with the conduit member to

5 form a single piece.

Advantageous embodiments and refinements of the present invention are made possible by the characterizing features of the dependent claims.

For example, in one advantageous exemplary embodiment, only one flow guide wall is provided which is located on the same side as the side wall provided with the separation

10 opening with respect to the center axis of the conduit member, resulting in an asymmetric configuration downstream of the separation opening. This is based on the idea that complete prevention of flow detachment is more difficult to achieve than localizing the flow detachment to one side of the bypass section which is not the side provided with the separation opening.

15 The flow guide wall can be arranged immediately behind of the rear wall of the bypass section, as viewed in the main flow direction, and can have an aerodynamically favorable contour.

It is particularly advantageous if the difference between the distance of the flow guide wall from the center axis of the conduit member and the distance of the side wall provided with the

20 separation opening of the bypass section from the center axis is less than 10 mm, and preferably less than 5 mm, but greater than zero. In this manner, the flow guide wall is laterally offset from the side wall relative to the center axis, thus providing a gap between the side wall and the flow guide wall. The detached flow forms a wake behind the rear wall of the bypass section. A negative pressure present in the wake, as compared to the pressure in the

25 area of the side walls of the bypass section, draws the flow from the detachment region at the side wall provided with the separation opening through the gap into the wake behind the rear wall of the bypass section, as a result of which the detachment region at the side wall provided with the separation opening is advantageously further reduced in size.

It is also advantageous to combine the flow guide wall with a flow deflector element located

30 before the bypass section, as viewed in the main flow direction; the flow deflector element having at least one deflection surface which faces the main flow direction and which, starting

at an apex line spaced apart from the bypass section, is uniformly curved on both sides toward the two side walls in such a manner that the ends of the deflection surface which face away from the apex line are flush with the side walls. Additionally, a turbulence-generating structure may be provided on, or at least in the immediate proximity of, the deflection surface

5 of the bypass section, at least before the side wall provided with the separation opening, as viewed in the main flow direction; this structure generating turbulences in the boundary layer of the flow at this side wall of the bypass section. The combination of the flow guide wall behind the bypass section with the flow deflector element before the bypass section largely prevents flow detachment on the side wall provided with the separation opening of the bypass

10 section.

In the case of large inside diameters of the conduit member, disadvantageous flow detachments can occur on the outer surfaces of the flow guide wall due to the low flow velocities (very small Reynolds numbers in relation to the length dimension of the flow guide wall in the main flow direction) and because of the low flow acceleration at the location of the

15 sensor device; the flow detachments in turn being capable of causing pulsations. To avoid this, it is advantageous for the flow guide wall to be provided, at least on one outer surface, with turbulence-generating structures formed, for example, by a row of projections which are preferably arranged periodically along a line and protrude from the outer surface of the flow guide wall, and which are preferably located in the portion of the flow guide wall facing the

20 main flow direction and, in particular, form a comb-like, battlement-like, or jagged pattern. The projections make the flow boundary layer turbulent, causing increased momentum exchange between slower and faster portions of the flow. The turbulences generated counteract a detachment from the flow guide wall, thereby making it possible to prevent unwanted detachment regions at the flow guide wall.

25 **Brief Description of the Drawings**

Exemplary embodiments of the present invention are depicted in the drawing and will be explained in the following description. In the drawing,

Figure 1 is a cross-section through an exemplary embodiment of the device according to the present invention;

30 **Figure 2 shows a cross-section through Figure 1;**

Figure 3 is a top view of the exemplary embodiment of Fig. 1;  
Figures 4, 5 and 6 are cross-sections through a sensor device and a flow guide wall for further exemplary embodiments of the present invention;  
Figures 7 through 9 are side views of the flow guide wall with turbulence-generating  
5 structures.

#### Description Of The Exemplary Embodiments

Figure 1 shows a conduit member 3 having an approximately cylinder jacket-shaped wall 15 which surrounds a conduit passage 12 in which a medium flows in a main flow direction. In Figure 1, the main flow direction is from left to right and is marked by corresponding arrows 10 18. The main flow direction is defined as the direction in which the medium mainly flows through the conduit passage, from the inlet to the outlet of conduit member 3, even if locally forming vortices and local regions of detached flow have differences in the flow from the main flow direction or if temporary changes in direction occur. Here, the main flow direction runs parallel to center axis 41 of cylinder jacket-shaped wall 15 of conduit member 3. Conduit 15 member 3 can be inserted, for example, into an intake pipe of an internal combustion engine. The medium is, for example, the air flowing to the internal combustion engine.

A sensor device 1 is mounted on conduit member 3 in such a manner that a bypass section 6 provided with a channel structure of the sensor device extends in a finger-like manner into conduit passage 12 where it is exposed to the flowing medium in a predetermined alignment. 20 When inserting bypass section 6 into conduit 3, it is guaranteed that it has a predetermined alignment with respect to main flow direction 18 of the medium. Sensor device 1 further includes an electrical connection 11 and a holder for a carrier member 8 which is connected to connection 11 and on which are located, for example, evaluation electronics. The sensor device can be inserted with bypass section 6 into conduit passage 12 through an insertion 25 opening in wall 15 of conduit member 3. Carrier member 8 including the evaluation electronics can be located inside and/or outside of conduit passage 12.

Sensor device 1 contains a measuring element 9, such as a thin-film measuring element having a sensor diaphragm with a heating resistor and two temperature-dependent resistors, which is located on a measuring element holder in a measuring channel 40 and whose 30 measured data can be analyzed by the evaluation electronics. Measuring element 9 is used to

determine, as a parameter, for example, the volume flow rate or the mass flow rate of the flowing medium, especially the air-mass flow. Other measurable parameters include, for example, pressure, temperature, the concentration of a medium component or the flow velocity, which are determined using suitable sensor elements.

- 5      Bypass section 6 has a housing having a, for example, rectangular parallelepiped configuration, including a front wall 13 which, when in the installed position, faces main flow direction 18 of the medium, and a rear wall 14 facing away therefrom, a first side wall 17 and a second side wall 16 parallel to the first wall, as well as a third wall 19 which is located at the end inserted into the conduit and which runs, for example, parallel to the main flow direction.
- 10     Moreover, section 6 is provided inside with a channel structure having an inlet region 27 and a measuring channel 40 branching off from inlet region 27. A partial flow of the medium flowing in main flow direction 18 enters inlet region 27 of the channel structure through an opening 21 at front side 13 of bypass section 6. From inlet region 27, part of the medium enters measuring channel 40 provided with measuring element 9, and part of the medium
- 15     flows further into a separation zone 28 which is located downstream of the branch point for the measuring channel and opens into conduit passage 12 through at least one separation opening 33 provided in first side wall 16 and/or second side wall 17. In the exemplary embodiment shown in Figure 1, separation opening 33 is located parallel to main flow direction 18. A first partial flow of the medium that has entered inlet region 27 flows entirely
- 20     into measuring channel 40 and exits it through outlet 39 at wall 19. A second partial flow flows entirely through the one separation opening 33 and back into conduit member 3. The flowing medium contains, for example, liquid and/or solid particles, such as oil or water particles, which can contaminate or damage measuring element 9. Due to separation opening 33 and the geometric configuration of the channel structure in the inlet region, the liquid and
- 25     solid particles do not enter the measuring channel, but flow back into conduit passage 12.

As can be seen in Figures 1 through 3, a flow guide wall 4 is located in conduit member 3, preferably immediately or nearly immediately (very small distance) behind rear wall 14 of bypass section 6, as viewed in main flow direction 18; the flow guide wall running substantially parallel to side wall 16 provided with separation opening 33 of bypass section 6.

- 30     It is also possible for flow guide wall 4 in Figure 2 to be located at a further upstream position behind separation opening 33 instead of behind rear wall 14 of bypass section 6. The contour of flow guide wall 4 can be shaped differently. The aerodynamically favorable contour shown

in Figure 2 is advantageous. In this connection, it should be noted that flow guide wall 4, which is substantially parallel to side wall 16, does not necessarily have to have two flat outer surfaces. The contour of the outer surfaces can also be slightly curved, as is shown in Figure 2. However, it can be seen that centerline 46 of flow guide wall 4 runs parallel to side wall 16 and has a distance c from center axis 41 of conduit member 3. The centerline of the flow guide wall can also run at an angle of less than +/- 15° to the side wall. In the context of this application, therefore, a flow guide wall which runs approximately parallel to the side wall is understood to be a flow guide wall whose centerline, in the cross-section of Fig. 2, runs parallel or at an angle of less than 15° to side wall 16, and thus also to main flow direction 18 since the main flow direction is parallel to side wall 16. Length dimension b of flow guide wall 4, as viewed in main flow direction 18, is equal to or greater than distance a of separation opening 33 from rear wall 14. For example, distance a is 10 mm and length dimension b is between 20 and 50 mm. The greater length dimension b, the better. However, length dimension b of the flow guide wall is limited by the length of conduit member 3.

As can also be seen in Fig. 2, in this exemplary embodiment, distance c of centerline 46 of flow guide wall 4 from center axis 41 of conduit member 3 is greater than distance d of side wall 16 provided with separation opening 33 of bypass section 6 from center axis 41. This results in a gap 42 through which a medium flow 43 can reach wake 44 behind bypass section 6. The difference between distance c of flow guide wall 4 from center axis 41 and distance d of side wall 16 provided with separation opening 33 from center axis 41 is advantageously less than 10 mm, and preferably less than 5 mm and greater than 1 mm. However, difference c - d can also be zero. This is shown in the exemplary embodiments of Figs. 4, 5 and 6, where flow guide wall 4 is located in a common plane with side wall 16 provided with separation opening 33. In these cases, no gap exists between side wall 16 and flow guide wall 4. However, the arrangement of flow guide wall 2 with the gap, which is shown in Fig. 2, is particularly advantageous.

As can be seen in Fig. 2, only one flow guide wall 4 is provided which is located on the same side as side wall 16 provided with separation opening 33 with respect to center axis 41 of conduit member 3. The air flowing along side walls 16, 17 detaches at the edge formed by rear wall 14 and side wall 17, resulting in a wake as shown in Fig. 2. Due to a negative pressure in the wake, as compared to the pressure conditions in the area of side walls 16, 17, part of the air on side wall 16 opposite of side wall 17 is drawn (reference numeral 43)

through gap 42 between flow guide wall 4 and rear wall 14 into the wake, as a result of which the detachment region on side wall 16 provided with separation opening 33 is advantageously reduced in size. In the exemplary embodiments of Figs. 4, 5 and 6, the detachment region on side wall 16 is also reduced in size, although not to the extent as in the exemplary embodiment shown in Fig. 2, at least by the detached flow returning sooner into contact with fluid guide wall 4.

Additionally, as is further shown in Fig. 1 and Fig. 2, a flow deflector element 2 may be disposed in conduit member 3 at a position immediately before bypass section 6, as viewed in main flow direction 18. Flow deflector element 2 is manufactured as a separate part, but can 10 also be connected to sensor device 1 to form a single piece. The flow deflector element has a deflection surface 20 facing main flow direction 18. As can best be seen in Fig. 2, deflection surface 20, starting at an apex line 25 spaced apart from bypass section 6 in a direction opposite to the main flow direction, is uniformly curved on both sides toward the two side walls 16, 17 in such a manner that the ends 38 of deflection surface 20 which face away from 15 the apex line are flush with side walls 16, 17 (ends 38 continuously merge into side walls 16, 17 without forming an edge). In the preferred exemplary embodiment shown here, deflection surface 20 is elliptically curved. Flow deflector element 2 further has a passage opening 26, which is in alignment with opening 21 of inlet region 27 of the channel structure, so that a 20 partial flow of the medium flow in main flow direction 18 passes through passage opening 26 and opening 21 into inlet region 27.

Moreover, a turbulence-generating structure 23 may be provided, as is shown in Figs. 1 and 2. The turbulence-generating structure can be formed by an irregularity and/or unevenness (such as a small step, edge, rib, etc.) on, or at least in the immediate proximity of, the uniformly curved deflection surface of the flow deflector element, so that turbulences are generated in 25 the boundary layer of the flow. In the exemplary embodiment shown in Fig. 1, the structure is formed by a plurality of slots 23 provided in deflection surface 20; the slots each being disposed in a plane extending perpendicular to side walls 16, 17 of bypass section 6 and parallel to main flow direction 18. Part of the medium flow impinging on deflection surface 20 is diverted along deflection surface 20 toward side walls 16, 17, but part of it enters slots 30 23 exits slots 23 at an angle to main flow direction 18, thereby generating strong longitudinal vortices which cause turbulences in the boundary layer flow at side walls 16, 17 so that the boundary layer is in any case made turbulent and prevented from detaching.

Due to the combination of flow deflector element 2 located before the bypass section with flow guide wall 4 located behind the bypass section, detachment regions on side wall 16 provided with separation opening 33 of the bypass section are reduced in size in a particularly reliable manner.

- 5 To prevent flow detachments on the outer surfaces of the flow guide wall, the two outer surfaces of the flow guide wall, which face away from each other, can be provided with turbulence-generating structures formed, for example, by a row of projections which are preferably arranged periodically along a line and protrude between 0.2 to 2 mm and preferably about 1 mm from outer surface 49 of flow guide wall 4. As shown in Fig. 7, Fig. 8
- 10 and Fig. 9, the structures can form a comb-like, battlement-like, or jagged pattern. As shown in Fig. 8, structures 50 are preferably located in the front portion of the flow guide wall. In particular, provision is made for the distance e of the structures from the end of flow guide wall 4 facing main flow direction 18 to be about 5% to 25% of length dimension b of flow guide wall 4. When manufacturing the flow guide wall as an injection-molded part, the
- 15 structures can also be produced directly during the injection molding process.